

CELL :-A247      CELL NAME:- CBS Assembly      MACHINE / STAGE :- Plate Printing      OPERATION :- Operation No. 10

**KAIZEN THEME :** To Reduce the Consumable Cost Per Component at A247 Plate Printing Station.

**IDEA :-** Small Font Size

**WIDELY/DEEPLY:-**

**COUNTERMEASURE:-** Changed the Batch Code Font Size by reducing it 50% from existing Font Size.

<b>BENCHMARK</b>	46%
<b>TARGET</b>	23%
<b>KAIZEN START</b>	23.03.2014
<b>KAIZEN FINISH</b>	23.03.2014

**PROBLEM / PRESENT STATUS :-** Present Consumable Cost Per Component is 46%.

**TEAM MEMBERS :-**  
Pramod Kumar

# AB17CN

# AB17CN

**BENEFITS :-**

1. Save INR 7435 cost /Annum.
2. Save 58 Mandays Cost/Annum.

BEFORE

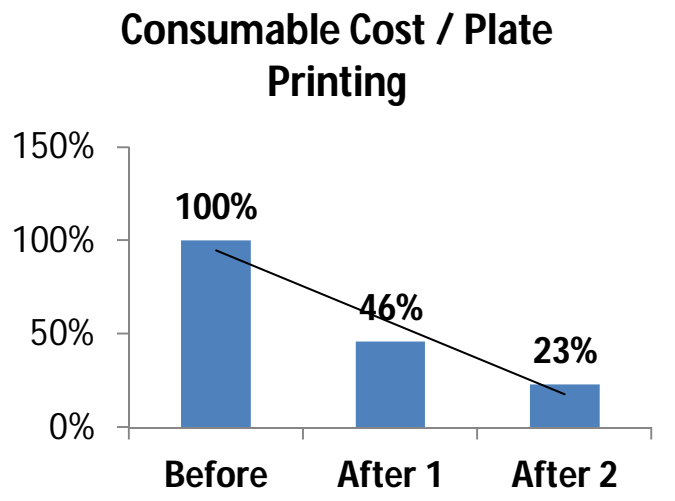
AFTER

**KAIZEN SUSTENANCE**

**WHY - WHY ANALYSIS :-**  
Why1: Consumable CPC is 46%.  
Ans.1: Batch Code Font is too big.

**RESULT :-**

**WHAT TO DO:** Ir-reversible  
**HOW TO DO:**-----  
**FREQUENCY :** 1 Time activity



**ROOT CAUSE :-** Big Font Size

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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**REGISTRATION NO. & DATE:** 05 & 23.03.14

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

**REGISTERED BY :-** Guru Basappa

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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**MANAGER'S SIGN :-** Ravi Gouda